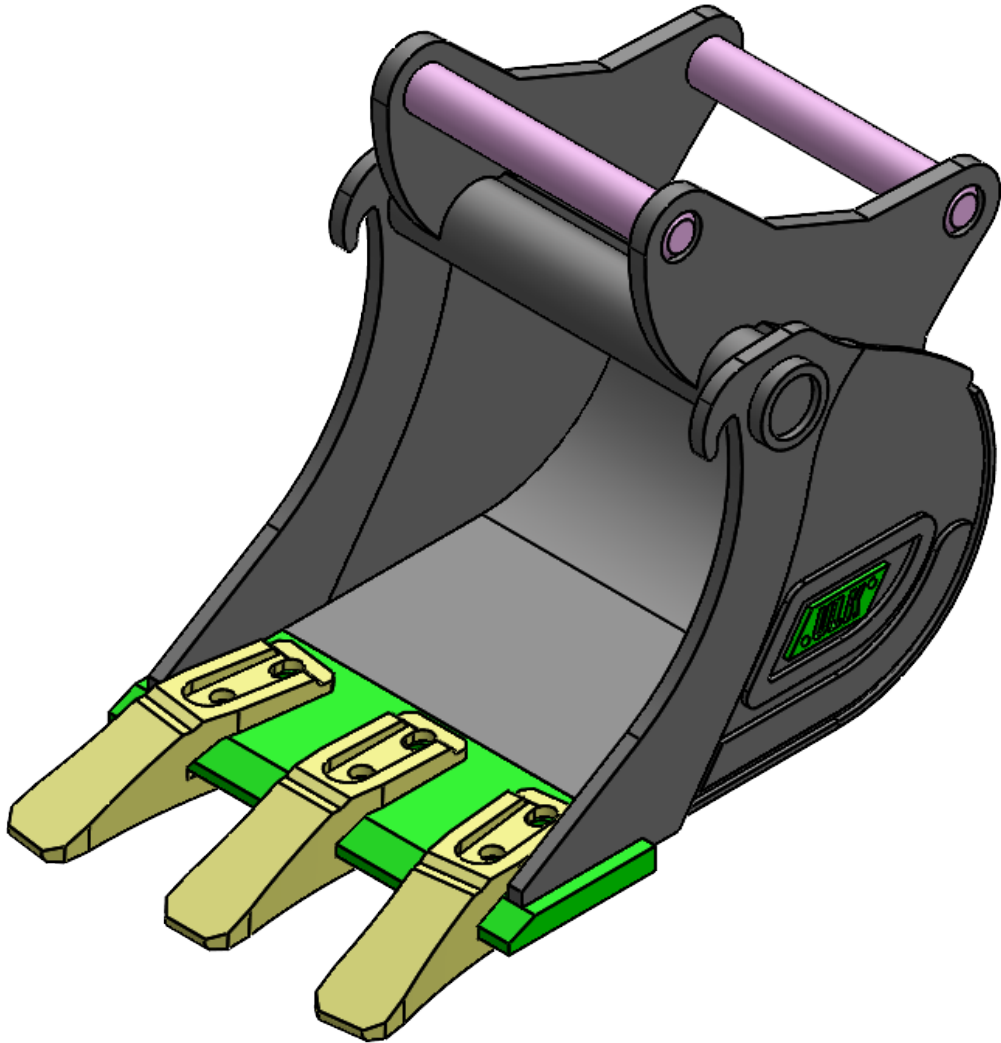
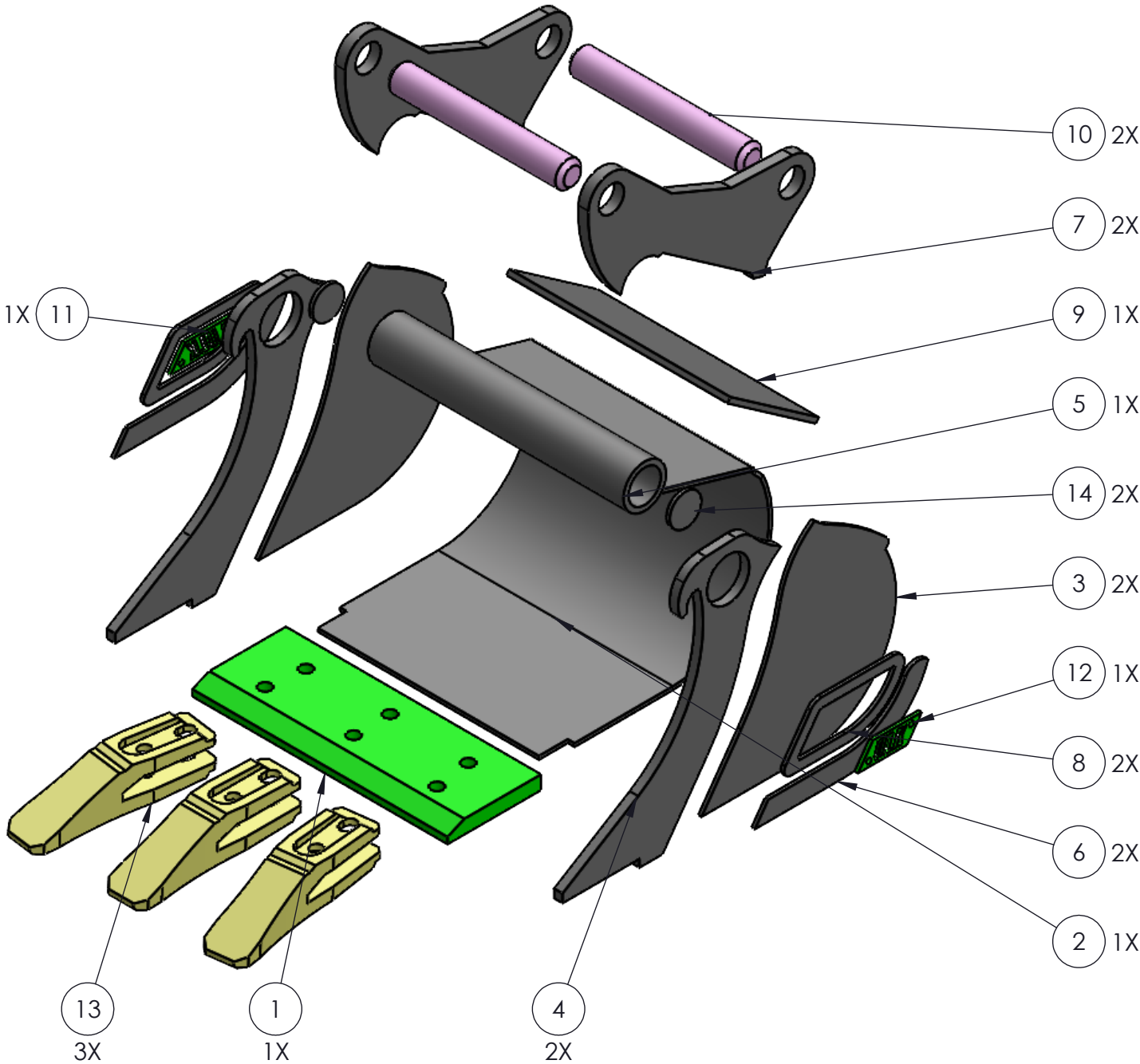
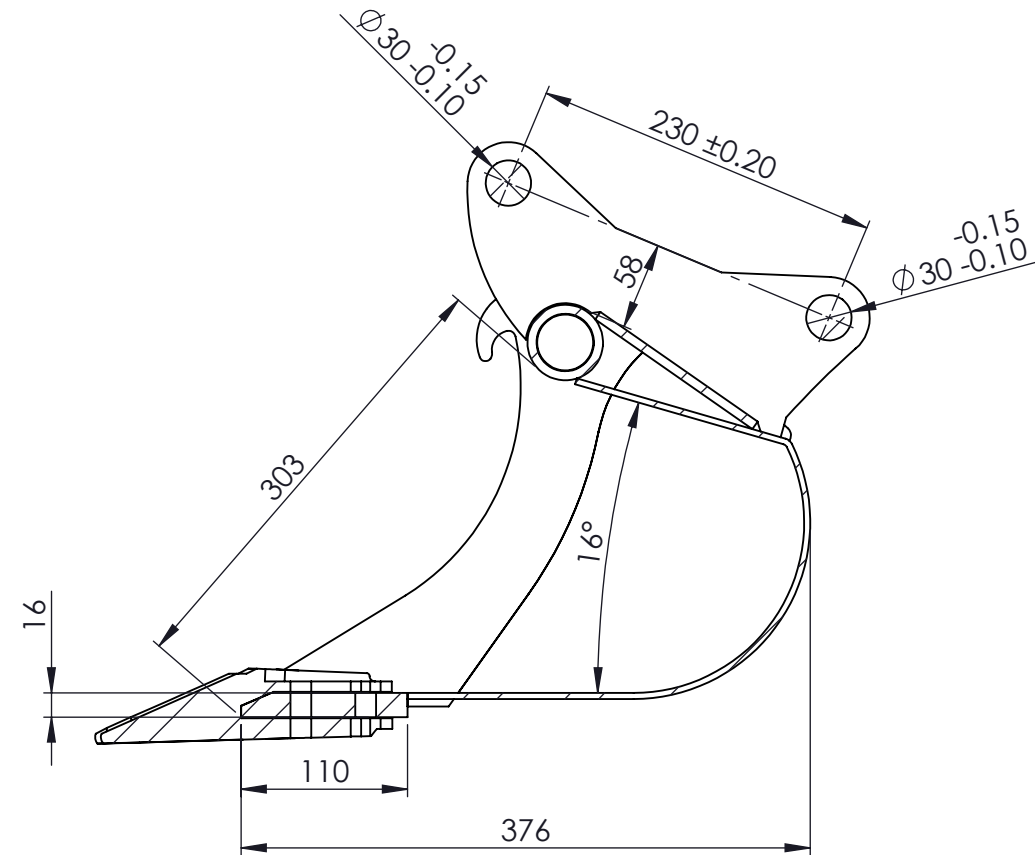
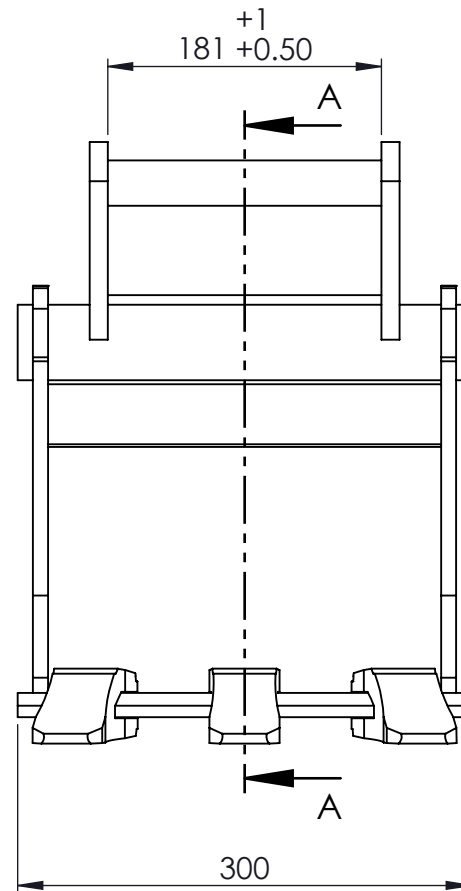
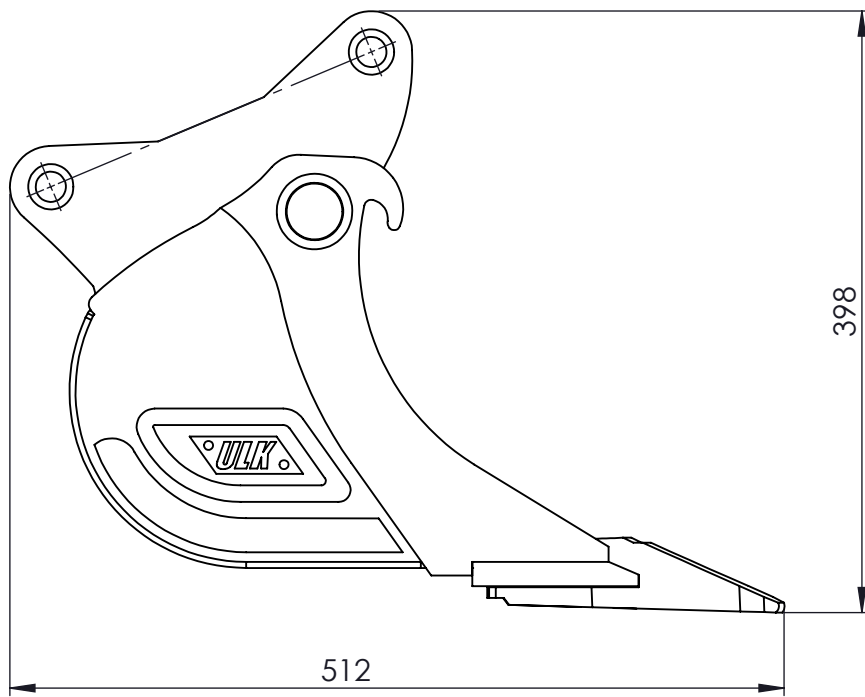
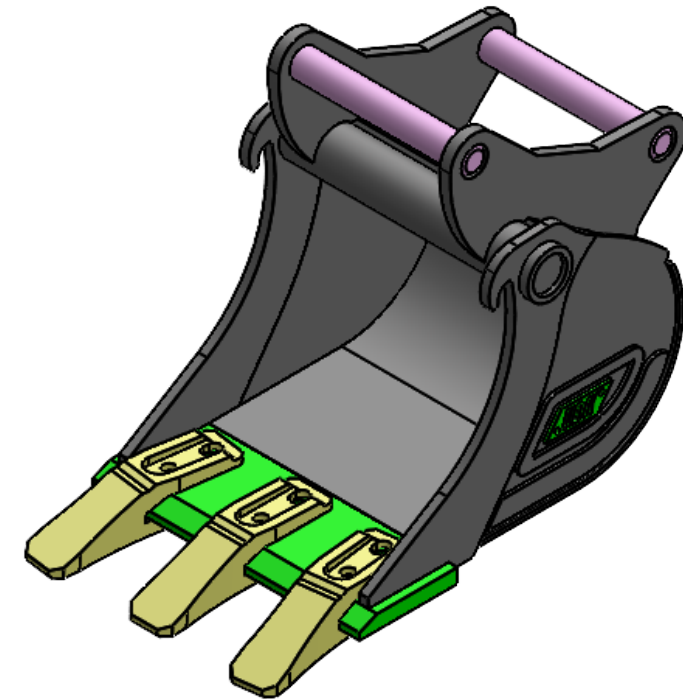
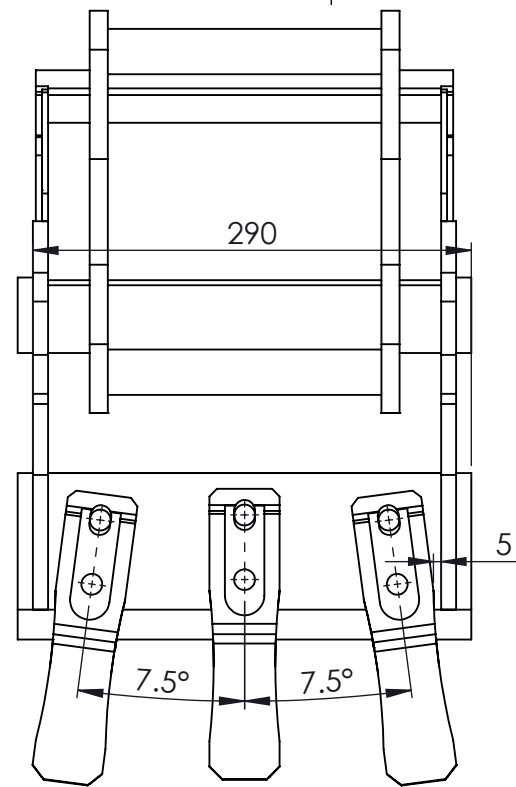
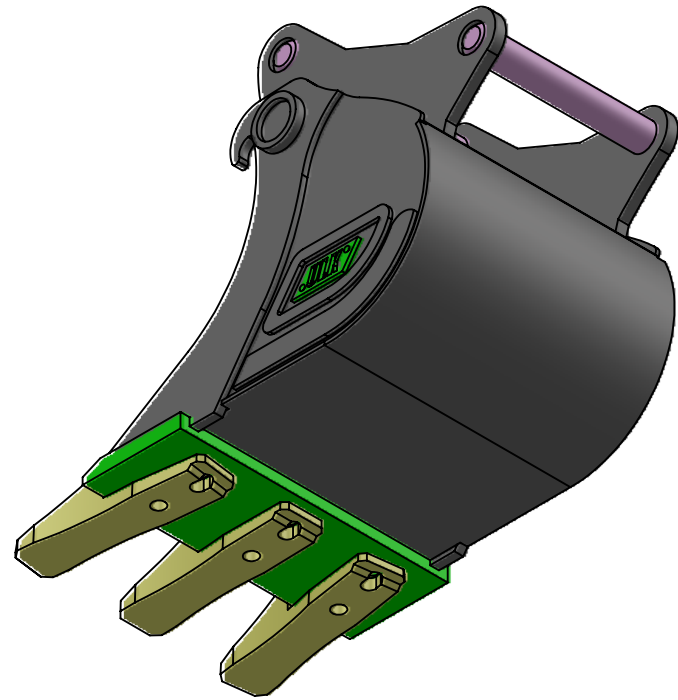


ITEM NO.	PART NUMBER	Description	QTY	Dxf name	Weight
1	GR01-S30-300-02	CUTTING EDGE 360x50x1600	1	HB400-16mmX1-GR01-S30-300-02	3.83
2	GR01-S30-300-09	SHELL	1	E350-4mmx1-GR01-S30-300-09	4.50
3	GR01-S30-300-07	SIDE BOTTOM PLATE	2	E350-4mmx2-GR01-S30-300-07	0.99
4	GR01-S30-300-04	SIDE BLADE	2	E350-10mmx2-GR01-S30-300-04	1.51
5	GR01-S30-300-06	PIPE ID38xOD50x300L	1	E350 GR.	1.95
6	GR01-S30-300-03	LOWER KICK PLATE	2	E350-4mmx2-GR01-S30-300-03	0.15
7	GR01-S30-300-01	EAR PLATE	2	E350-12mmx2-GR01-S30-300-01	1.86
8	GR01-S30-300-05	LOGO GUARD	2	E350-4mmx2-GR01-S30-300-05	0.11
9	GR01-S30-300-08	TOP BEAM	1	E350-6mmx1-GR01-S30-300-08	1.55
10	GR01-S30-300-10	PIN 30x205	2		1.12
11	GR01-S30-300-11	ULK LOGO	1	E350-4mmx1-GR01-S30-300-11	0.03
12	GR01-S30-300-13	ULK LOGO	1	E350-4mmx1-GR01-S30-300-13	0.03
13	1000.3SK	BOLT-ON TOOTH ADAPTOR	3		1.55
14	GR01-S30-300-14	END CAP	2	E350-4mmx2-GR01-S30-300-14	0.03



BUCKET MODEL	WIDTH (MM)	WEIGHT (KGS)	BOLT ON GET	CAPACITY (M3)	NO.OF TEETH
GR01-S30	250	24.4	1000.3SK	0.014	2
GR01-S30	300	28.1	1000.3SK	0.017	3
GR01-S30	400	32.3	1000.3SK	0.025	3
GR01-S30	500	38.1	1000.3SK	0.033	4
GR01-S30	600	43.9	1000.3SK	0.040	5

	MACHINING TOLERANCES: 0 ±0.50mm 0.0mm ±0.30mm 0.00mm ±0.20mm 0.000mm ±0.10mm ANGULAR: ±0.50 SURFACE FINISH Ra 3.2 MICRO mm U.N.O. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCRODING TO EG-002- U.O.N			FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm ±0.5mm LINEAR DIMENSIONS 501mm to 1500mm ±1.0mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ±2.0mm ANGULAR ±0.5mm PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION						
	TITLE: STANDARD RETRO BUCKET 1T-300MM-0.02M3			DO NOT SCALE DRAWING IF IN DOUBT, ASK						
				SCALE: 1:10						
DRW BY	HK	18/06/2025	DWG No. GR01-S30-300			MAT'L :	WEIGHT (KGS): 28.10			
CKD & APP BY										
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SECTION A-A



MACHINING TOLERANCES: 0 0.0mm 0.00mm 0.000mm ANGULAR: SURFACE FINISH Ra 3.2 MICRO mm U.N.O. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCORDING TO EG-002-U.O.N		±0.50mm ±0.30mm ±0.20mm ±0.10mm ±0.50	FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm LINEAR DIMENSIONS 501mm to 1500mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ANGULAR PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION		±0.5mm ±1.0mm ±2.0mm ±0.5mm
TITLE: STANDARD RETRO BUCKET 1T-300MM-0.02M3		DO NOT SCALE DRAWING IF IN DOUBT, ASK			
SCALE: 1:10		MAT'L :		WEIGHT (KGS): 28.10	
SIZE: A4		SHEETS: 2 OF 2			

XX			XX		
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY

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